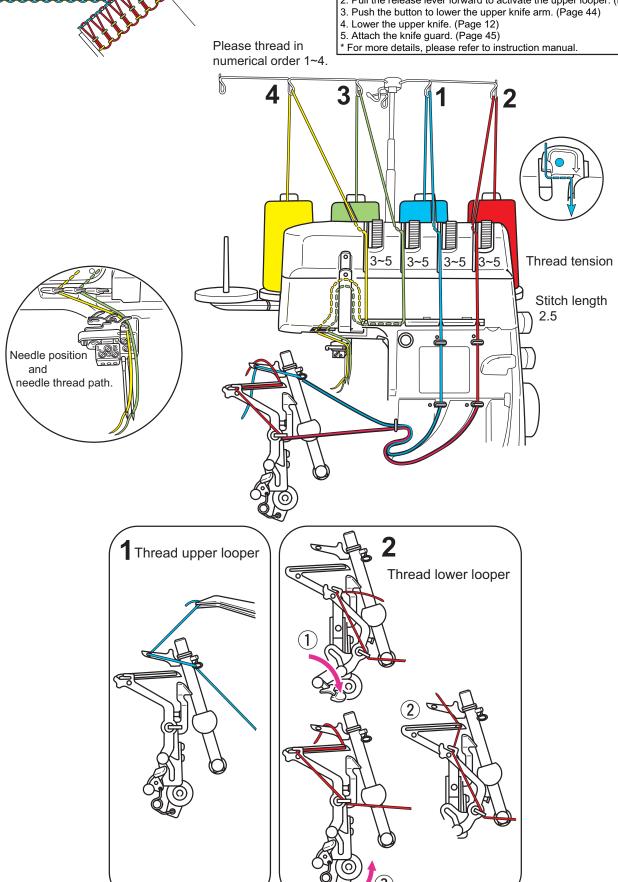


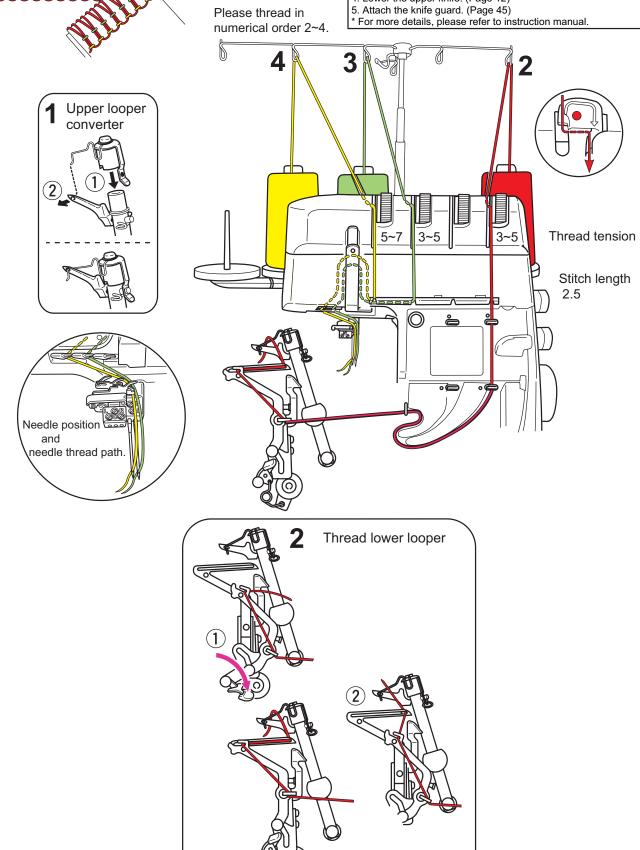
- 1. Switch the machine off. (power switch "O")
- 2. Pull the release lever forward to activate the upper looper. (Page 44)



Threading Chart of 2-needle, 3-thread super stretch



- 1. Switch the machine off. (power switch "O")
- 2. Pull the release lever forward to activate the upper looper. (Page 44)
- 3. Push the button to lower the upper knife arm. (Page 44)
- 4. Lower the upper knife. (Page 12)



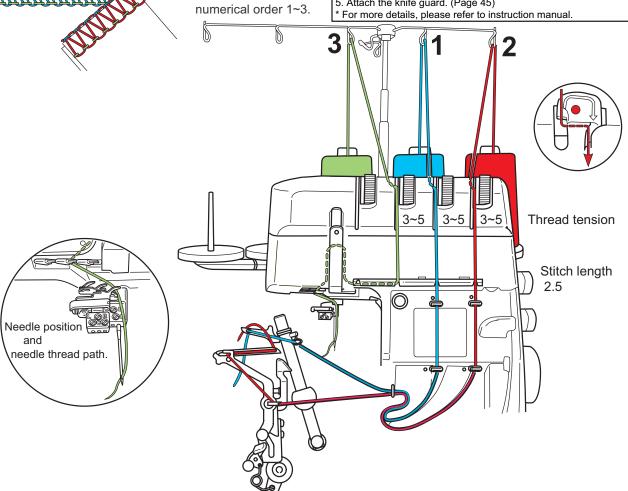
Threading Chart of 1-needle, 3-thread overlock sewing Threading preparations (left needle) 1. Switch the machine off. (power switch "O") 2. Pull the release lever forward to activate the upper looper. (Page 44)
3. Push the button to lower the upper knife arm. (Page 44) 4. Lower the upper knife. (Page 12) Please thread in 5. Attach the knife guard. (Page 45) numerical order 1~4. * For more details, please refer to instruction manual. 3 Thread tension 3~5 Stitch length 2.5 Needle position and needle thread path. 1 Thread upper looper Thread lower looper MO-735 P.3

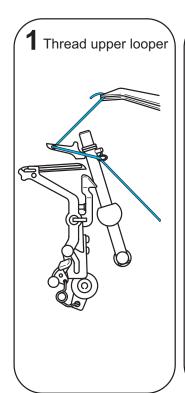
Threading Chart of 1-needle, 3-thread overlock sewing (right needle)

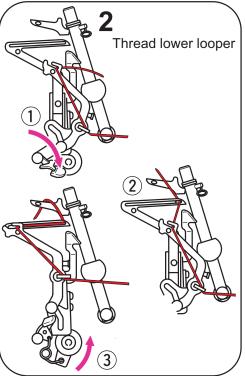
Please thread in



- 1. Switch the machine off. (power switch "O")
- 2. Pull the release lever forward to activate the upper looper. (Page 44)
- 3. Push the button to lower the upper knife arm. (Page 44)
- 4. Lower the upper knife. (Page 12) 5. Attach the knife guard. (Page 45)
- * For more details, please refer to instruction manual.



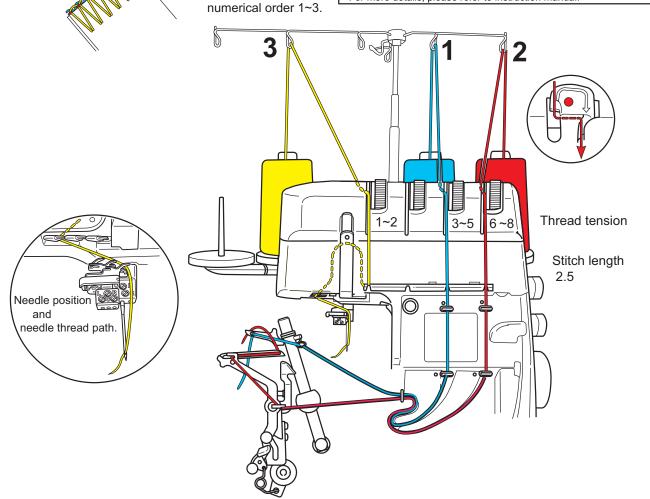




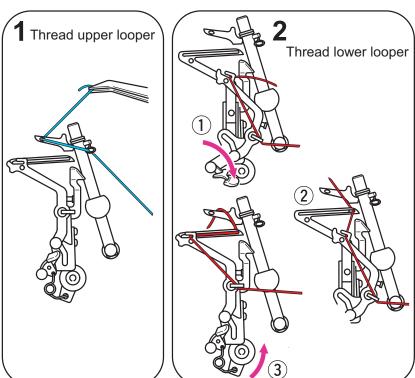
Threading Chart of 1-needle, 3-thread flatlock (left needle)



- Threading preparations
 1. Switch the machine off. (power switch "O")
- 2. Pull the release lever forward to activate the upper looper. (Page 44)
- 3. Push the button to lower the upper knife arm. (Page 44)
- 4. Lower the upper knife. (Page 12)
- 5. Attach the knife guard. (Page 45)
- * For more details, please refer to instruction manual.

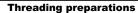


Please thread in



Threading Chart of 1-needle, 3-thread flatlock (right needle)

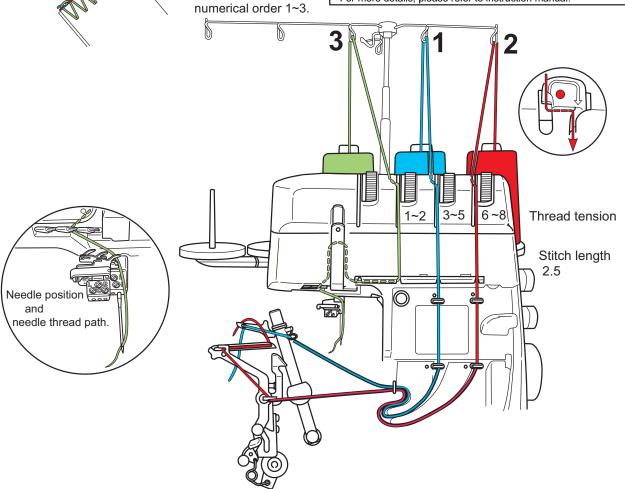




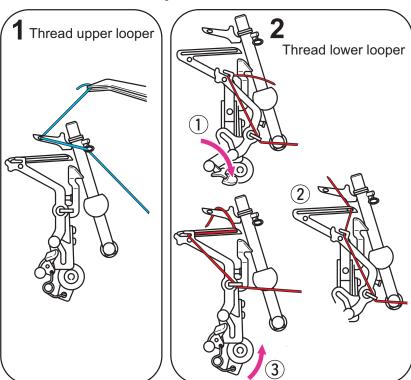
- Switch the machine off. (power switch "O")
 Pull the release lever forward to activate the upper looper. (Page 44)
- 3. Push the button to lower the upper knife arm. (Page 44)

- 4. Lower the upper knife. (Page 12)
 5. Attach the knife guard. (Page 45)

 * For more details, please refer to instruction manual.

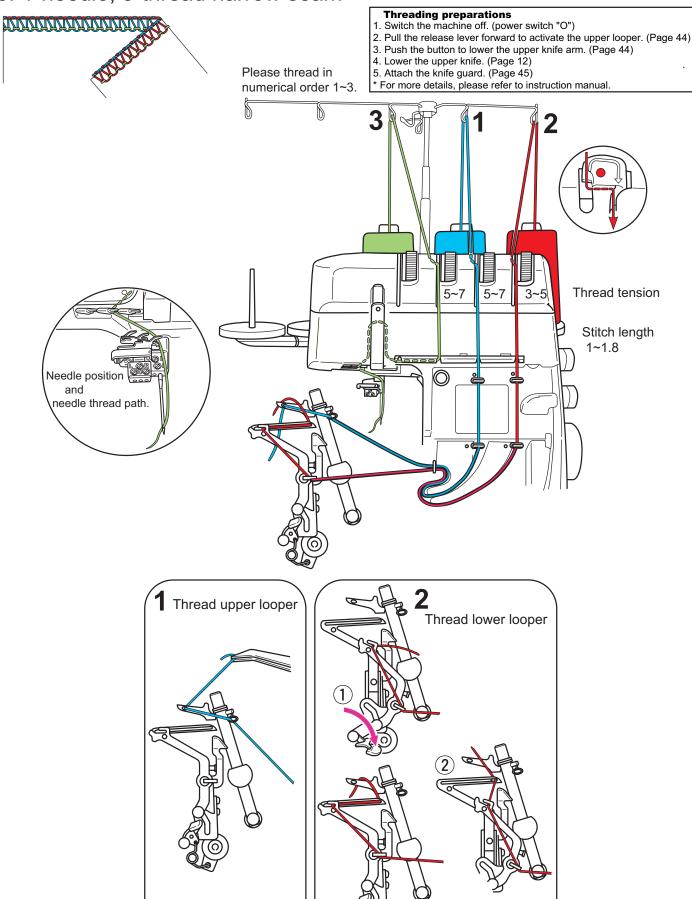


Please thread in



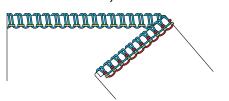
Threading Chart of 1-needle, 3-thread narrow seam





Threading Chart of 1-needle, 3-thread roll hem





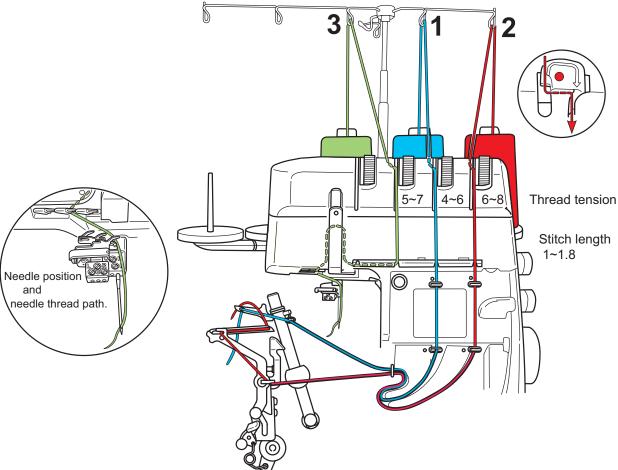
Please thread in numerical order 1~3.

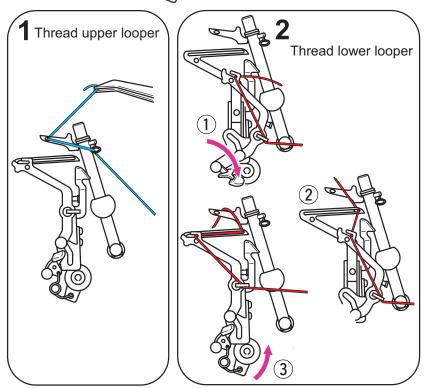
Threading preparations

- 1. Switch the machine off. (power switch "O")
- 2. Pull the release lever forward to activate the upper looper. (Page 44)
 3. Push the button to lower the upper knife arm. (Page 44)
 4. Lower the upper knife. (Page 12)

- 5. Pull selection lever to the front marking on the stitch plate. (Page 21)
- 6. Attach the knife guard. (See page 45)

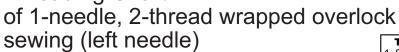
 * For more details, please refer to instruction manual.





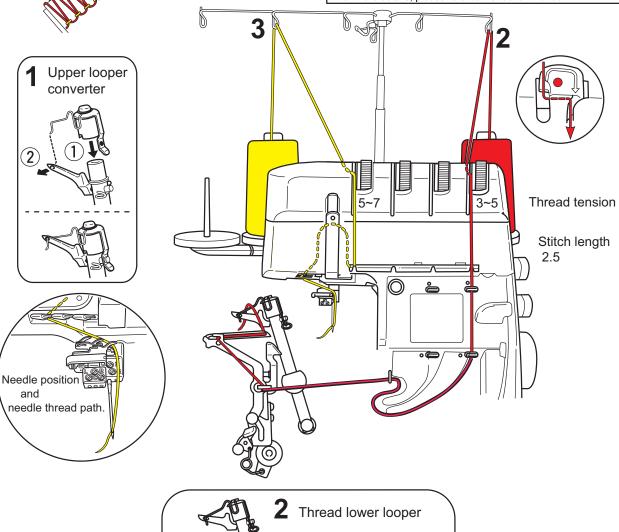
Threading Chart

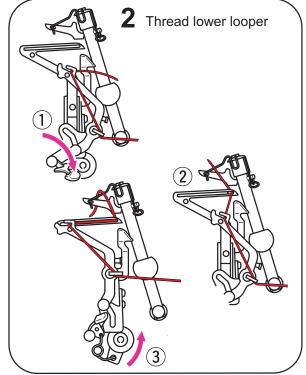




Please thread in numerical order 2~3.

- Threading preparations
 1. Switch the machine off. (power switch "O")
 2. Pull the release lever forward to activate the upper looper. (Page 44)
- 3. Push the button to lower the upper knife arm. (Page 44)
- 4. Lower the upper knife. (Page 12)
 5. Attach the knife guard. (Page 45)
- * For more details, please refer to instruction manual.

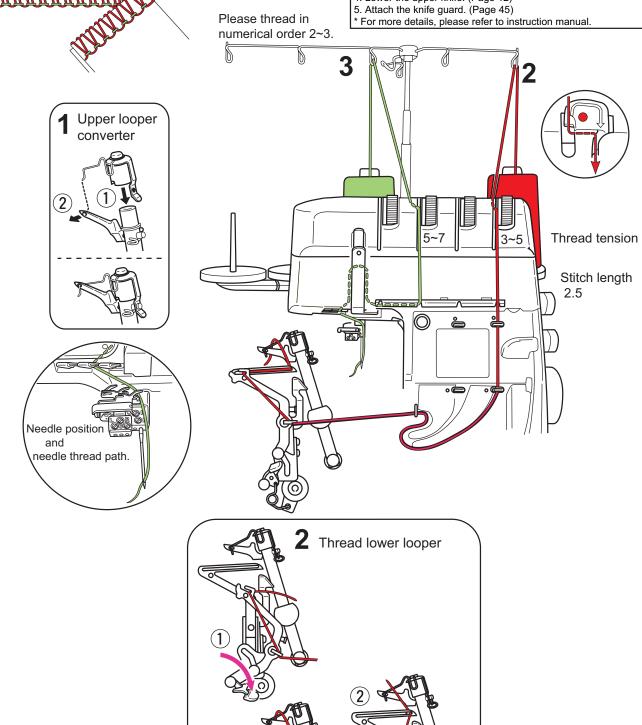




Threading Chart of 1-needle, 2-thread wrapped overlock (right needle)

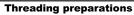


- 1. Switch the machine off. (power switch "O")
- 2. Pull the release lever forward to activate the upper looper. (Page 44)
 3. Push the button to lower the upper knife arm. (Page 44)
 4. Lower the upper knife. (Page 12)

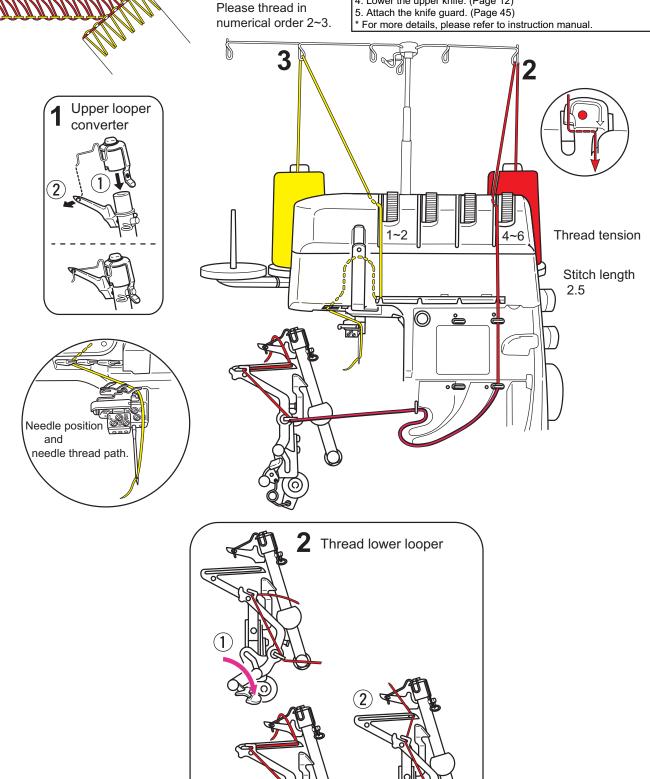


Threading Chart of 1-needle, 2-thread flatlock (left needle)





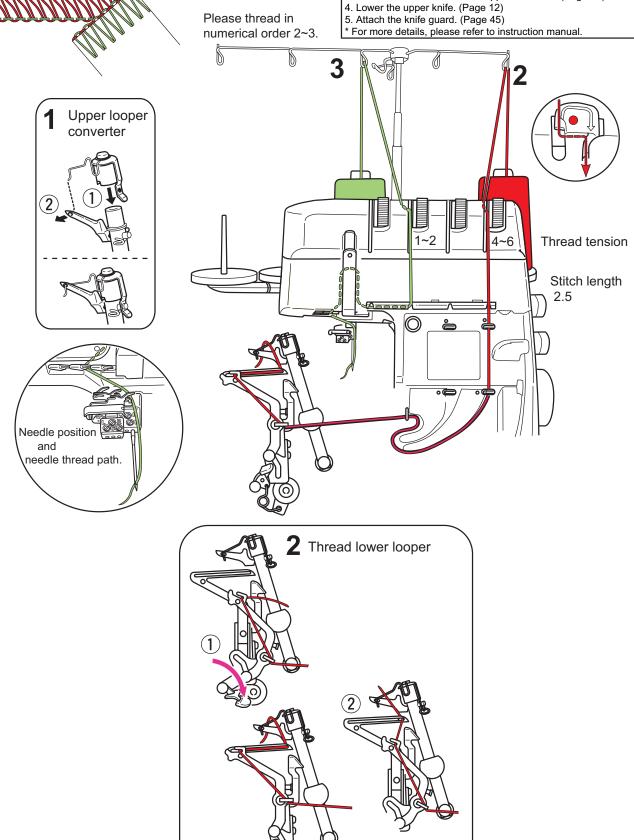
- 1. Switch the machine off. (power switch "O")
- 2. Pull the release lever forward to activate the upper looper. (Page 44)
 3. Push the button to lower the upper knife arm. (Page 44)
- 4. Lower the upper knife. (Page 12)



Threading Chart of 1-needle, 2-thread flatlock (right needle)



- 1. Switch the machine off. (power switch "O")
- Pull the release lever forward to activate the upper looper. (Page 44)
 Push the button to lower the upper knife arm. (Page 44)

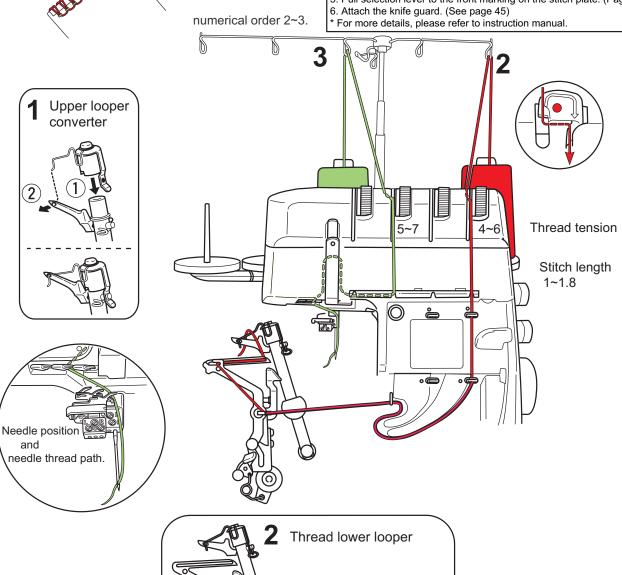


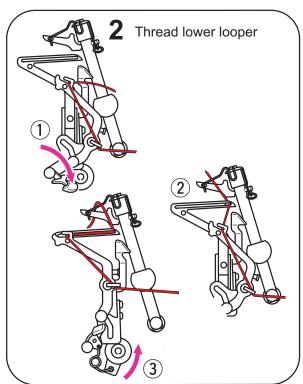
Threading Chart of 1-needle, 2-thread roll hem



Threading preparations 1. Switch the machine off. (power switch "O")

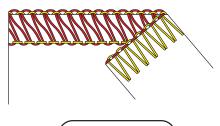
- Pull the release lever forward to activate the upper looper. (Page 44)
 Push the button to lower the upper knife arm. (Page 44)
- 4. Lower the upper knife. (Page 12)
- 5. Pull selection lever to the front marking on the stitch plate. (Page 21)





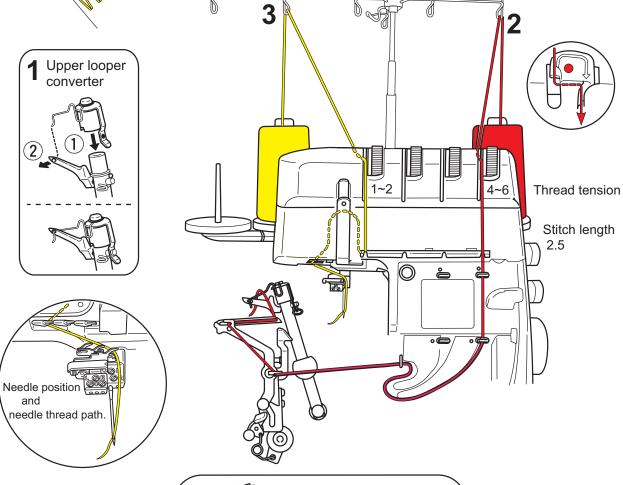
Threading Chart of 1-needle, 2-thread overlock (left needle)

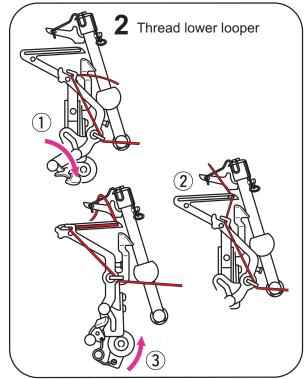




Please thread in numerical order 2~3.

- Threading preparations
- Switch the machine off. (power switch "O")
 Pull the release lever forward to activate the upper looper. (Page 44)
- 3. Push the button to lower the upper knife arm. (Page 44)
- 4. Lower the upper knife. (Page 12)5. Attach the knife guard. (Page 45)
- * For more details, please refer to instruction manual.

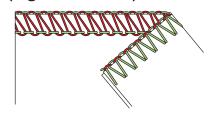


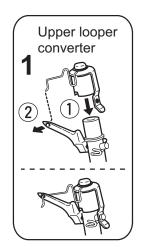


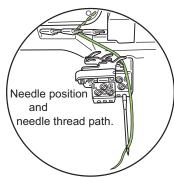
Threading Chart of 1-needle, 2-thread overlock (right needle)

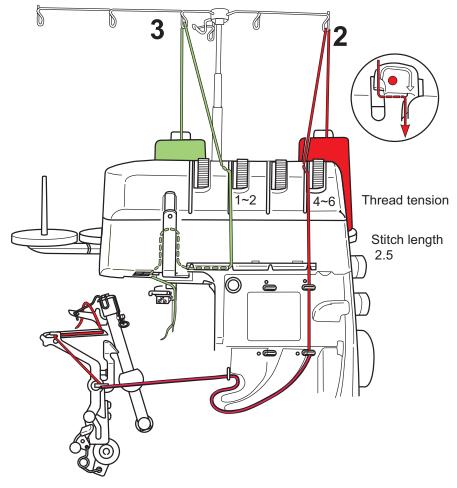
Please thread in numerical order 2~3.

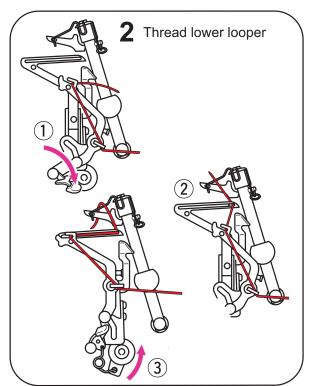
- 1. Switch the machine off. (power switch "O")
- 2. Pull the release lever forward to activate the upper looper. (Page 44)
- 3. Push the button to lower the upper knife arm. (Page 44)
- 4. Lower the upper knife. (Page 12)5. Attach the knife guard. (Page 45)
- * For more details, please refer to instruction manual.





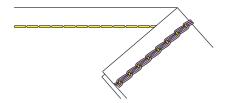






Threading Chart of Chain Stitch

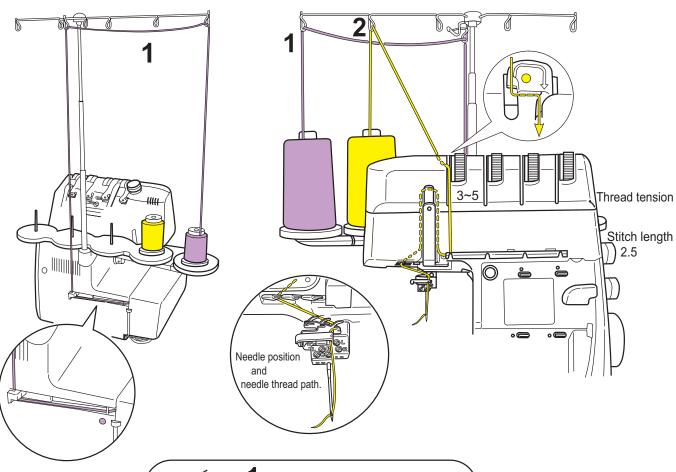


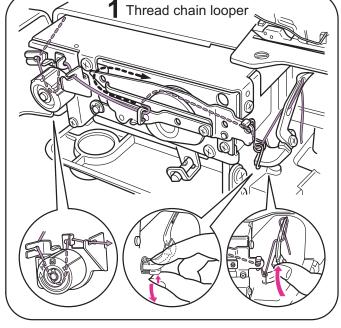


Threading preparations

- Switch the machine off. (power switch "O")
 Press release lever back to deactivate the upper looper. (Page 44)
 Raise the upper knife. (Page 12)
- 4. Pull the lever and raise the upper knife arm. (Page 44)
 5. Attach the extension plate. (Page 45)
- * For more details, please refer to instruction manual.

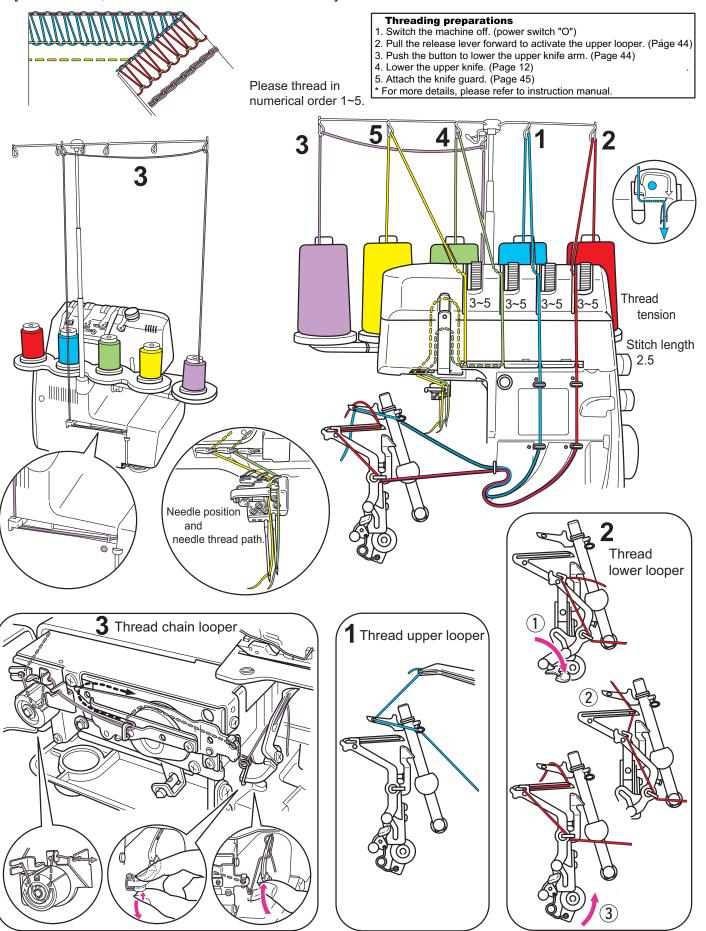
Please thread in numerical order 1~2.





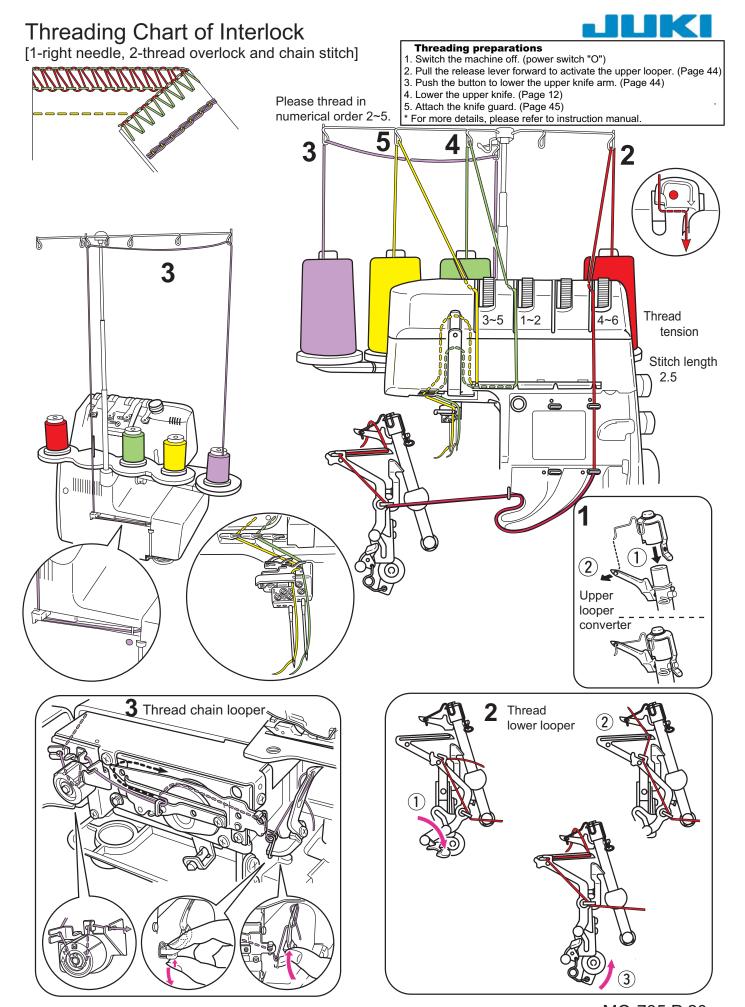
Threading Chart of Interlock [1-left needle, 3-thread overlock and chain stitch]



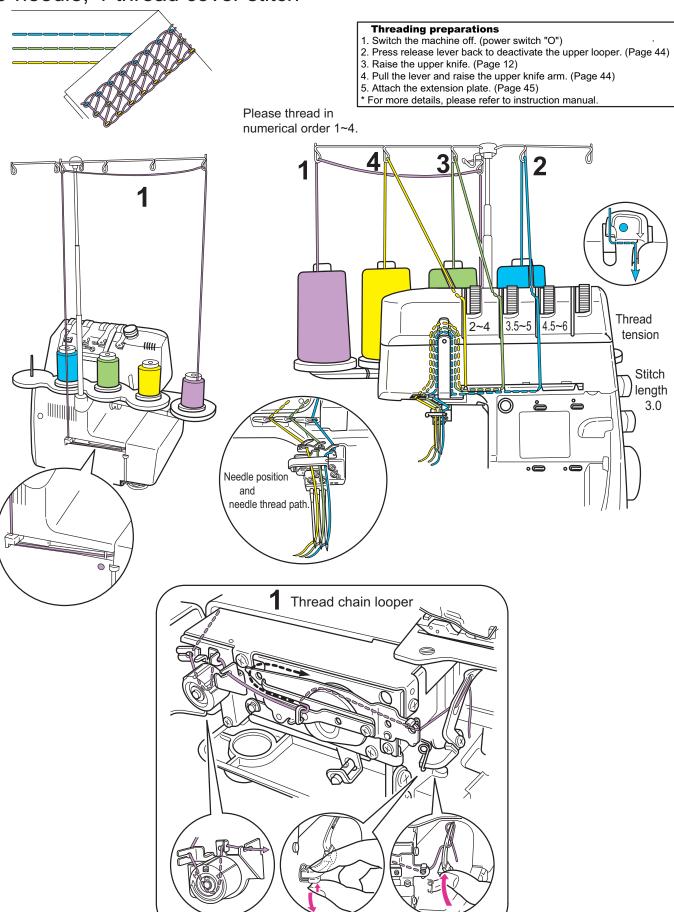


Threading Chart of Interlock [1-right needle, 3-thread overlock and chain stitch] Threading preparations Switch the machine off. (power switch "O") 2. Pull the release lever forward to activate the upper looper. (Page 44) 3. Push the button to lower the upper knife arm. (Page 44) 4. Lower the upper knife. (Page 12) 5. Attach the knife guard. (Page 45) Please thread in numerical order 1~5. * For more details, please refer to instruction manual. Thread tension Stitch length 2.5 Needle position and needle thread path Thread lower looper 3 Thread chain looper 1 Thread upper looper

Threading Chart of Interlock [1-left needle, 2-thread overlock and chain stitch] Threading preparations 1. Switch the machine off. (power switch "O") 2. Pull the release lever forward to activate the upper looper. (Page 44) 3. Push the button to lower the upper knife arm. (Page 44) 4. Lower the upper knife. (Page 12) Please thread in 5. Attach the knife guard. (Page 45) * For more details, please refer to instruction manual. numerical order 2~5. 5 3 Thread tension Stitch length 2.5 Upper looper converter Thread chain looper Thread lower looper





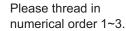


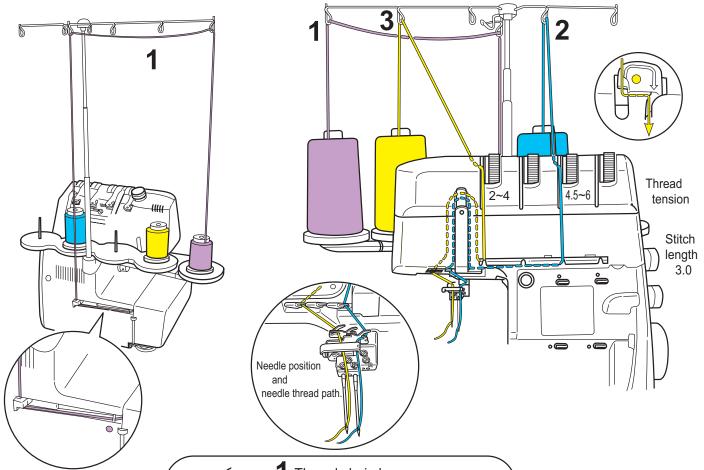
Treading Chart 2-needle, 3-thread cover stitch (wide L, R)

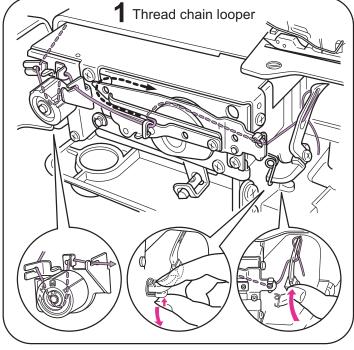


- Switch the machine off. (power switch "O")
 Press release lever back to deactivate the upper looper. (Page 44)
- 3. Raise the upper knife. (Page 12)
- 4. Pull the lever and raise the upper knife arm. (Page 44)
- 5. Attach the extension plate. (Page 45)

 * For more details, please refer to instruction manual.







Treading Chart 2-needle, 3-thread cover stitch (narrow L, C)

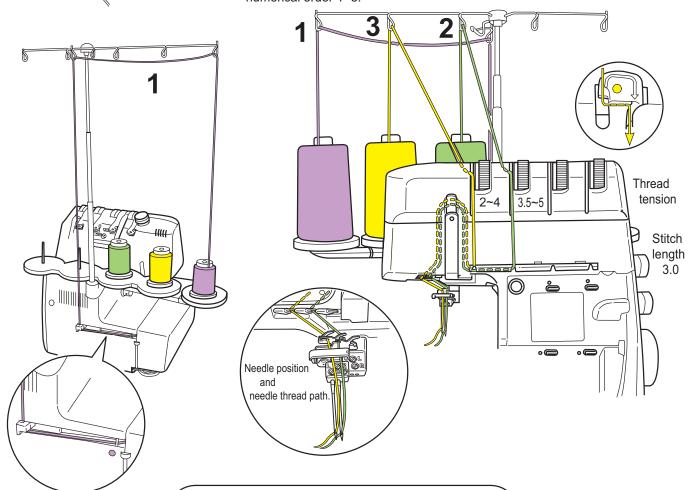


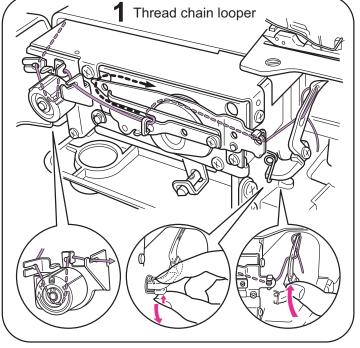
- Threading preparations

 1. Switch the machine off. (power switch "O")

 2. Press release lever back to deactivate the upper looper. (Page 44)
- Press release level back to deactivate the upper holder
 Raise the upper knife. (Page 12)
 Pull the lever and raise the upper knife arm. (Page 44)
 Attach the extension plate. (Page 45)
 For more details, please refer to instruction manual.

Please thread in numerical order 1~3.





Treading Chart 2-needle, 3-thread cover stitch (narrow C, R)



- Threading preparations
 1. Switch the machine off. (power switch "O")
- 2. Press release lever back to deactivate the upper looper. (Page 44)
- 3. Raise the upper knife. (Page 12) 4. Pull the lever and raise the upper knife arm. (Page 44)

